Each

Dart Aerospace Ltd. Thursday, 2/8/2007 12:04:55 PM Date User: Kim Johnston **Process Sheet** : STRIKER PLATE Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number Estimate Number : 10589 : NA : D2237 P.O. Number Part Number S.O. No. : NA D2237 REVD1 : 2/8/2007 This Issue **Drawing Number** Prsht Rev. : NC : N/A Project Number : MA : SMALL /MED FAB : D1 First Issue Type **Drawing Revision** : NA : 28288 Material Previous Run 100 Um: : 2/23/2007 **Due Date** Written By Checked & Approved By Clarify IPP NG Comment : Est. C 02.05.11 EST D 06.05.25 Waterjet **Additional Product** Job Number: Description: Seq. #: 304/316 .032 Sheet 1.0 M304S22GA Comment: Qtv.: 0.0105 sf(s)/Unit Total: 1.0500 sf(s) 304/316 .032 Sheet Batch: MOSUST 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: D 07/03/09 Prog Rev:__D1__ SAD 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

Comment: SECOND CHECK

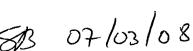
QC8

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing



07/03/04

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4.0

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İ	WORK ORDER CHANGES								
STEP	PROCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector			
	STEP					STEP PROCEDURE CHANGE By Date Qty Chief Eng /			

Part No:	PAR #: Fault Category:	NCR: Yes No	DQA:	Date: 07/03/15
		QA: N/C C	losed:	Date:
ICR:	WORK ORDER NON-CONFORM	MANCE (NCR)		
	Corrective Action S	action P		

NCR:	WORK ORDER NON-CONFORMANCE (NCK)							
		Description of NC Corrective Action Section B				Verification		Approval
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector
07/03/04	2.0	Lost 22 pieces in tank because tabs were net big enough	lesiour	Replace	oalusloy Sau	mhahe	Posione	07/03/05
	i.							

NOTE: Date & initial all entries

Thursday, 2/8/2007 12:04:56 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: STRIKER PLATE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30680 Part Number: D2237 Job Number: Seq. #: Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE U 87.03.12 Job Completion

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W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #· Fault Category: N	CR. Va	e 1	No DO	۸٠	Date:			

QA: N/C Closed: ____ Date: ____

NCR:		W					
		Description of NC		Corrective Action Section B	Verification	Approval	Annroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Sign & Date	Section C	Chief Eng	Approval QC Inspecto
							-

NOTE: Date & initial all entries

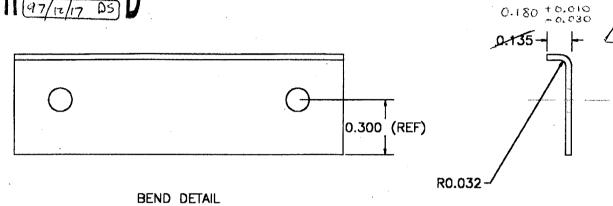




DESIGN B WILLIAMS	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,			********
CHECKED		DRAWING NO.		REV.	Ď
SATE DATE		D2237	SHEET	1 O F	. 1
DATE	/	TITLE		SCA	LE
94:10:25		STRIKER PLATE		. 2	2:1

DI # 04.06. IS UPDATE DIMENSION

RELEASED



O.300

O.300

O.300

FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

DART AEROSPACE LTD	Work Order:	30680
	Part Number:	D22 37
Description:	1	Page 1 of 1
Inspection Dwg: Rev:		1 age (or)

FIRST ARTICLE INSPECTION CHECKLIST

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Drawing Dimension	Tolerance	Actual Dimension	Accept	.ùjest	Method of Inspection	Comments
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Measured by: SAn Audited by: Date: 07/03/05 Prototype Approval: Date: 07/03/05

				Revised by	Approved
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